for more than 100 years Process Instrumentation



1911-2011

Product Range





Germany

Heinrichs Messtechnik GmbH



for more than 100 years Process Instrumentation

1911 - 2011

Heinrichs Messtechnik can look back to a company tradition of 100 years.

The history of the company began with the construction of variable area flowmeters.

As soon as electronics conquered measuring technology, the product portfolio could be extended by magnetic-inductive flowmeters.

As one of the first European companies, Heinrichs designed a mass flowmeter working with the Coriolis principle, 25 years ago.

The adaptation of microprocessor technologies by the end of the nineties lead to more communication technologies as e. g. HART[®] and Profibus[®].

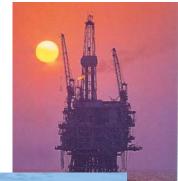
Following main industries are served:

Chemical / Petrochemical Oil and gas Energy and Engineering Heinrichs offers competence, flexibility and tailor-made solutions as e. g. special materials, high temperature designs, high pressure designs, heat jacketing

Your measuring problem is our challenge.



Company Profile









Diverse Application Fields



Petrochemical Industry

Extreme temperature on liquids, gases and steam - difficult conditions - we help you to cope with processes which become more and more complex.



Power Stations

Beside conventional EPCs we deliver also measuring technology into nuclear power plants and thus we are familiar with the corresponding demands. Special for us is normal.



Laboratory Equipment

The laboratory - here everything begins - since more than 50 years we produce low volume instruments for lab use - if needed also for special applications.



Water and Waste Water

Present right from the start - since the 1960's we manufacture electromagnetic instruments and level meters with highest reliability.

Chemical Industry

Reliable partner for the chemical industry since more than 100 years. We supply our instruments nearly to all well known chemical companies. With our great variability of instruments you cover nearly the most applications. Benefit from our experience.



Oil and Gas

We solve even extreme applications for high pressures and viscosities. We are used to rough environmental conditions. Here reliability is our highest mark.



Shipbuilding

Since decades we deliver solutions for flow and level into the shipbuilding industry. Robustness and durability are also demanded besides reliability.



Machine and Plant Engineering

You need instruments which are not standard or which are adapted to your demands? We develop solutions for your machines and plants together with your engineering.





Flowmeters



Coriolis Mass Flowmeter

Measurement of Mass-, volume, density and temperature Material: stainless steel 1.4571 or 1.4404, Hastelloy C22 or C4, tantalum, other materials on request

Model: TM (Universal Line)

High Accuracy · special versions available · heating jackets



Measuring range: Water: 0 - 0.8 kg/h ... 0 - 65 000 kg/h t_{max} +260 °C; p_{max} 40 bar (up to 900 bar on request) Connection: flange DN 10 - 100; ANSI ½" - 4"; JIS, NPT Accuracy Liquids: $\pm 0,1$ % of reading \pm ZP-stability

Gases: ± 0.5 % of reading \pm ZP-stability

Coriolis Mass Flowmeter

Compact mounting length, compatible with different PD meters Material: Stainless steel, Hastelloy, tantalum Model: TMR (Compakt Line) Replacement for oval gear flowmeter



Viscosity range: 0.3 - 50 000 mPas Measuring range: 0 - 120 kg/h...0 - 120000 kg/h Water t_{max} +260 °C; p_{max} 40 bar/600 lbs Connection: flange DN20 - 100 /ANSI ¾" - 4" Accuracy: \pm 0.1 (0.15) % of reading \pm ZP-stability

Heinrichs KOBOLD Group

Coriolis Mass Flowmeter

Mass flow, density, temperature and volume flow Material: stainless steel, Hastelloy C22 or C4 Model: TMU (Classic Line)

High measuring span



Measuring range: 0 - 60 kg/h...0 - 2 200 000 kg/h t_{max} +260 °C; p_{max} 40 bar/300 lbs (up to 750 bar on request) Connection: flange DN 10-400 / ANSI, JIS Accuracy Liquids: ±0,1% of reading ±ZP-stability

Gases: $\pm 0.5\%$ of reading $\pm ZP$ -stability

Coriolis Mass Flowmeter

Mass flow, density, temperature and volume flow Material: stainless steel, Housing: cast iron Model: TME (Economy Line)



Measuring range: Water: 0 - 60 kg/h ... 0 - 60 000 kg/h t_{max} 180 °C; p_{max} 40 bar/300 lbs Connection: flange DN 10 - 80 /ANSI ½"-3" Accuracy Liquids: ±0.15% of reading ±ZP-stability Gases: ±0.5% of reading ±ZP-stability

> HART® registered trademark of HART Communication Foundation, Austin, USA Profibus® registered trademark of PROFIBUS Nutzerorganisation e. V., Karlsruhe Tri-Clamp® registered trademark of Fieldbus Foundation, Austin, USA Tri-Clamp® registered trademark of Tri-Clover Inc. of Alfo-Laval Group



Flowmeters/-switches

Coriolis Mass Flowmeter High pressure version For high pressure - filling applications (H2)

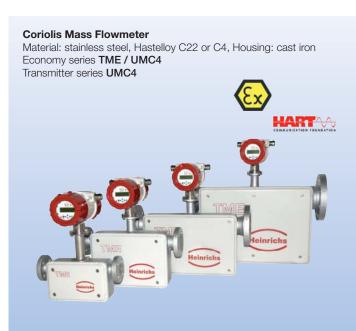


Measuring range: up tp 600 kg/h gas p_{max} up to 1000 bar

Vortex Flowmeter INLINE-version/ INSERTION-version Material: stainless steel Model: DVH/DVE



Measuring ranges Water: 0.2 - 5...32 - 970 m³/h (DVH) Water: 5.2 - 157 ...284 - 8537 m³/h (DVE) t_{max} 400 °C; p_{max} 100 bar Process connection DN 15 - 200 / ANSI ½" ...8" (DVH) 2" NPT, DN 50, ANSI 2" (DVE) Option: integrated temperature and pressure sensor, wafer type, Installation / removal device for pipes DN 50/2" - 600/24" Accuracy DVH: water: ± 0.7 % of reading; gas: ± 1 % of reading DVE: water: ± 1.2 % of reading; gas/steam: ± 1.5 % of reading



 $\begin{array}{l} Measuring range: 0.4 \dots 60\,000 \ kg/h \\ t_{max} 180\,^{\circ}\text{C}; \ p_{max} 40 \ bar/300 \ lbs \\ Connection: flange DN 10 - 80 \ /ANSI \ 1/2"-3" \\ Accuracy \\ Liquids: \pm 0.15 \ \% \ of reading \ \pm ZP\ stability \\ Gases: \pm 0.5 \ \% \ of reading \ \pm ZP\ stability \\ \end{array}$

Vortex Flowmeter Analogue output/Frequency output/Compact electronic/ Switch/Counter/Dosing Electronic Material: PPS/brass, PPS/stainless steel Model: DVZ

<image>

Measuring range: Water: 0.5 - 4.5 l/min ... 10 - 100 l/min t_{max} 80 °C; _{max} 20 bar Connection: G ¼ ... 1, ¼ ... 1" NPT Accuracy: ±2,5% of full scale



Flowmeters



Magnetic Inductive Flowmeter for conductive liquids Lining materials: hard rubber, soft rubber, Wagunit, PTFE Model: EP/EPX/UMF2/UMF3



Measuring range: Water: 0 - 10 m/s 1 ... 40300 m³/h Min. conductivity Liquids in general: $\geq 5 \,\mu$ S/cm Demineralised water: $\geq 20 \,\mu$ S/cm t_{max} 150 °C p_{max} 40 bar Connection: flange DN 10 - 1 200/ANSI ½" ... 48" Outputs: analogue output, HART[®], pulse and status Accuracy: $\pm 0.3 \%$ of reading $\pm 0.01 \% \times Q_{max}$

Electromagnetic Flowmeter - Insertion version -Material: Stainless steel Model: PITe



Measuring range: Water: 0 - 10 m/s t_{max} 100 °C; p_{max} PN 16 Connection: weld-on nozzle Ø 40 mm, sensor with union nut M52x2 for pipelines DN 50...400, ANSI 2"...16" IP 68 Accuracy: \pm 1.5 % of full scale Magnetic Inductive Flowmeter - INSERTION-version -Material: stainless steel, PFA, PTFE Model: PIT



Measuring range: Water: 0,5 - 5 m/s oder 1 - 10 m/s t_{max} -40...+140 °C; p_{max} 40 bar Connection: flange DN 40...80, ANSI 2"...3", for pipelines DN 125...2000 weld-on connection for pipes DN 125...2000 analogue output, HART®, pulse and status Accuracy: \pm 1.5 % of reading, +0.5 % of full scale

Magnetic Inductive Flowmeter - Compact version-Pulse/switching/ analogue output, digital indicator, counter, dosing electronics Material: PPS/stainless steel, PVDF/Hastelloy Model: MIK



Measuring range: Water: 10 - 500 ml/min...35 - 700 l/min t_{max} 80 °C p_{max} 10 bar Anschluss: G $l_2\ldots$ G2 $_3^{\prime}$ male Accuracy: ± 2.0 % of full scale





Flowmeters/-switches



Material: steel, stainless steel, Hastelloy C, titanium, Monel, tantalum ${\bf Model: \ KPL}$



Measuring ranges: for liquids, gases, steam Connection: DN 50...600, ANSI 2"... 24" t_{max} 500 °C; p_{max} PN 420

Ultrasonic flowmeter - Inline Material: Stainless steel Model: DUE



Measuring range: Water: 1.5 - 20 m³/h ... 127 - 2000 m³/h t_{max} 150 °C; p_{max} PN 40 Connection: flange DN32 - DN300 Accuracy: \pm 0.5 % of reading

Oscillation - Meter/Switch Material: stainless steel Model: DOG-4*



Measuring rage: Air: 0,2 - 20 Nm³/h ... 60 - 6000 m³/h Pressure Drop: max. 50 mbar t_{max} 120 °C (for EX 60 °C); p_{max} PN 40 Connection: flange DN 25 ... 200, ANSI 1"... 8" Accuracy: ± 1.5 % of reading

Ultrasonic Flow Meter - Clamp on stationary · portable Model: DUC



Medias: ultrasonic conducting liquids Temperature measuring range: -40...150 °C Flow velocities: 0...±30 m/s Pipe sizes: DN 10...DN 6000 For the most common or sound-conducting materials like steel and plastics Heat quantity measurement Accuracy: up to 1%

* Sponsored by the Federal Ministry of Economics and Technology on the basis of a resolution of the German Bundestag.



Flowmeters/-switches



Ultrasonic Flow Meter

Analogue output/Frequency output/Compact electronic/ Switch/Counter/Dosing Electronic/Digital Display Material: brass, stainless steel Model: DUK









Measuring range: Water: 0.08 - 20 l/min ... 2.5 - 630 l/min t_{max} 120 °C; $_{max}$ 16 bar Connection: G $1\!\!/_2$...3 female Accuracy: \pm 1,5% of full scale

Paddle Bellows Flow Meter and Monitor for Liquids Material: brass or stainless steel Model: DPU



Measuring ranges: Water: 3 - 55 l/min...50 - 600 l/min Connection: Rp $1\!\!\!/_2\ldots$ Rp 2 female, R $1\!\!\!/_2\ldots$ R 2 male, $1\!\!\!/_2"\ldots$ 2" NPT Flange: DN 15...DN 50, ASME $1\!\!\!/_2"\ldots$ 2" p_{max} 16 bar; t_{max} 100 °C Universal mounting Accuracy: \pm 3... \pm 5% of full scale Flap Flowmeter for Liquids Material: steel, stainless steel, PP, PTFE, Hastelloy

Model: TSK



Measuring range: Water: 0,5 - 3,5 m³/h...200 - 1500 m³/h t_{max} -40...+300 °C; p_{max} 40 bar, from DN 100: 16 bar, from DN 200: 10 bar, higher on request Connection: wafer flange DN 25...500, ANSI 1½"...20" Options: limit contacts, analogue output, HART®, Profibus® PA, Fieldbus® Foundation™ Accuracy: $\pm 2.5\%$ of full scale

Variable Area Flowmeter - All Metal Version Material: stainless steel, PTFE-lining, Hastelloy, others on request Model: BGN



Measuring-/switching ranges: Water: 0.5 - 5 ... 13 000 - 130 000 l/h Air: 0.015 - 0.15 ... 240 - 2400 Nm³/h air

Material: stainless steel, PTFE-lining, Hastelloy, others on request t_{max} +350 °C p_{max} 40 bar (up to 550 bar on request) Connection:

flange DN 15-150 ANSI ½"...6", female thread, hygienic connection, Tri-Clamp[®], Swagelok, others on request DIN 11851 DN 20...100 Options: limit values, analogue output, counter, HART[®], Profibus[®] PA, Fieldbus[®] Foundation[™] Accuracy: ± 1.6% of full scale (± 2% for Gases)





Variable Area Flowmeter - horizontal mounting - All Metal Version Material: stainless steel or PTFE-lining, others on request Model: BGF



 $\label{eq:linear} \begin{array}{l} \mbox{Measuring-/switching ranges: Water: 10 - 100 l/h...4000 - 40000 l/h Air: 0.3 - 3 Nm³/h...110 - 1100 Nm³/h t_{max} 200 °C p_{max} 40 bar (400 bar on request) Connection: flange DN 15...80, ANSI 1⁄2"...3", flange DN 15-100 or ANSI 3⁄4"...4", female thread, male thread, hygienic connection, Tri-Clamp®, Ermeto, Swagelok, others on request Options: 1 or 2 limit contacts, analogue output, counter, HART®, Profibus® PA, Fieldbus® Foundation™ Accuracy: ±2,0 % of full scale \\ \end{array}$



Installation lengths: 90 mm / 125 mm / 175 mm / 320 mm Measuring-/switching ranges: Water: 0.02 - 0.25... 10 - 100 l/h Air: 2 - 20... 300 - 3000 Nl/h t_{max}: 0... + 100 °C, (0... + 70 °C with contact); p_{max}: 16 bar Connection: G ¼, G ½, ¼ " NPT, Swagelok, Ermeto

Options: limit contacts, inlet/outlet differential pressure regulator Accuracy: ±1%, 2% or 3% of full scale (depending on tube length)



Connection: $\frac{1}{2}$ NPT, flange DN 10, 25 or ANSI $\frac{1}{2}$, 1" Options: limit contacts, inlet/outlet differential pressure regulator Analogue output Accuracy: $\pm 3\%$ of full scale Variable Area Flowmeter Glass tube version Material: stainless steel, glass Model: V31



 $\begin{array}{l} \mbox{Measuring ranges: Water: $2.5-25...1000-10000 l/h$ \\ \mbox{Air: } 0.8-8...28-280 \mbox{Nm}^3/h$ \\ \mbox{t}_{max} -10...+100 \mbox{°C; } p_{max} \mbox{15 bar} \\ \mbox{Connection: G $14 ...2 female, flange DN $10...65$, \\ \mbox{ANSI $12" ...2 $12", hose connection, glue connection, \\ \mbox{Options: limit contacts} \\ \mbox{Accuracy: Cl. $1.6 / $2.5 according VDI \\ \mbox{Liquids: $1.6 $\%$} \\ \mbox{Gases: $2.5 $\% \mbox{VDE/VDI} \\ \end{array}$



Flowmeters/-switches



Variable Area Flowmeter - Plastic Material: Polysulfone, Trogamide, PVDF Model: KSK/KSM



Turbine Wheel Material: stainless steel Model: DOT



Measuring range: Water: $0.11 - 1.1 \text{ m}^3/\text{h} \dots 270 - 2700 \text{ m}^3/\text{h} t_{max} 150 ^{\circ}\text{C} p_{max} 250 \text{ bar}$ Connection: G $\frac{1}{2} \dots 2$, $\frac{1}{2}$ " NPT, flange DN 15...300 Accuracy: $\pm 0.5 \%$ (linearity) Turbine Wheel - Pulse Output - Analogue Output -Digital Display Material: PVC, PVDF Model: TUR









Measuring range: Water: 0.2 - 5 m³/h...2.5 - 100 m³/h t_{max} 70 °C; p_{max} 10 bar Connection: flange DN 25...100 Accuracy: ± 1 % of full scale

Oval Gear - Pulse Output - Analogue Output Material: POM, aluminium Model: OVZ





Viscosity range: 10 - 800 mm²/s Oil: 0.3 - 8 l/min... 1.6 - 40 l/min t_{max} 80 °C; p_{max} 40 bar Connection: G ¼...¾, ¼...¾" NPT female Accuracy: ±2.5% of full scale





Flowmeters/Switches/Indicators

Oval Gear - Pulse Output Material: Aluminium, stainless steel Model: DON



Calorimetric Indicator/Switch Material: stainless Model: KAL-K



Viscosity range: 0 - 1 000 000 mPas Oil: 0,5 - 36 l/h...150 - 2500 l/min t_{max} 120 °C; p_{max} 400 bar Connection: G ½...4 female thread, flange DN 25...100, ANSI 1"...4" Accuracy: ±0,2 - 1 % of reading

Measuring range: Water: 0.04 ... 2 m/s t_{max} 120 °C; p_{max} 100 bar Connection: G 1/4 ... 1 1/2, 1/4 ... 3/4" NPT, M 12, Tri-Clamp®

Flow Indicator with Rotor Material: grey cast iron, cast steel, stainless steel Model: DAR-1/-2 Flow Indicator with Flap Material: grey cast iron, cast steel, stainless steel Model: DAK-1/-2





t_{max} 260 °C; p_{max} 40 bar Connection: G ¼ ... 2 female, ¼ ... 2" NPT female, flange DN 15 ... 200, ANSI ½" ... 8"





t_{max} 280 °C; p_{max} 40 bar Connection: G ¼ ... 2 female, ¼ ... 2" NPT female, flange DN 15 ... 200, ANSI ½"....8"



Flowmeter indicators Level Switches

Flow Indicator with Drip Tube Material: grey cast iron, cast steel, stainless steel Model: DAT-1/-2 Flow Indicator with Flap Material: red cast iron Model: DAZ







 t_{max} 280 °C; p_{max} 40 bar Connection: G $1\!\!\!/4$... 2 female, $1\!\!\!/4$... 2" NPT female, flange DN 15 ... 200, ANSI $1\!\!\!/2^{\tt m}$... 8"

Float Magnet Switch

Material: Brass, stainless steel, PVC, PP, PVDF Model: M



Density: from 0.5 kg/dm³ t_{max} 150°C; p_{max} 100 bar Connection: thread G/NPT, flange DIN/ANSI

Level Switch with Tuning Fork Material: stainless steel Model: NWS



 t_{max} (NWS-...20): 130 °C (150 °C for CIP), (NWS-...2.S/F): 90 °C (150 °C for CIP); p_{max} : 45 bar Connection: R-/NPT-thread, DIN-/ANSI-flange, Tri-Clamp®, DIN 11851, DIN 11864, DRD



Level Switches

Dual Magnet Float Level Switch Material: Stainless steel Model: NGS

Housing sea water resistant Approvals: GL, ATEX



Density: 0.7 kg/dm³ $t_{\rm max}$ 250 °C; $p_{\rm max}$ 25 bar Connection: Square box flange, DIN flange, BSP, NPT, others on request

Vibration Switch - Bulk Materials Material: stainless steel Model: NSV



Measuring range: 230 - 3 000 mm Density: 0.06 kg/dm³ t_{max} 80 °C; p_{max} 25 bar Connection: G 1½ male 1 relay, SPDT Rotation Vane Switch - Bulk Materials Material: stainless steel Model: NIR-9 / NIR-E9





 $\begin{array}{l} \mbox{Measuring range: } 65 - 1000\mbox{ mm} \\ t_{max} 200\ ^{\circ}\mbox{C; } p_{max} \ 0,5 \mbox{ bar} \\ \mbox{Connection: } G \ 1 \mbox{ male,} \\ \mbox{Adapter: } G \ 1\frac{1}{4}, \ G \ 1\frac{1}{2}, \mbox{ round flange,} \\ \mbox{weld-in sleeve} \\ \ 1 \ \mbox{relay, } SPDT \end{array}$

Ultrasonic Switch Liquids Material: stainless steel Model: NQ-1000



t_{max} 125 °C; p_{max} 20 bar Connection:: R1 male 1 switch output



Level Switches



Microwave Switch Material: stainless steel, PEEK Model: LNM



t_{max} 100 °C (150 °C for CIP); p_{max} 10 bar Connection: G ½, M12 x 1.5 male, hygienic installation system LZE Open-Collector

Conductive Switch Material: stainless steel, PEEK Model: LNK/LNK-K





Measuring range: 4 - 1500 mm t_{max} 150 °C; p_{max} 10 bar Connection: G ½ male, G 1 male, hygienic installation system LZE Open-Collector t_{max} 100 °C (150 °C for CIP); p_{max} 10 bar Connection: G $1\!\!\!/_2$ male, hygienic installation system LZE Open-Collector

Hygienic Mounting Systems Material: stainless steel Model: LZE





t_{max} 250 °C; p_{max} 10 bar M12x1,5; G ½; G 1 Seals: metallic, PEEK-ring



Capacitive Switch - Liquids Material: stainless steel, PEEK Model: LNZ

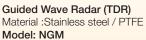


KOBOLD Group



Overview

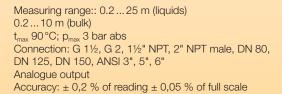






Version: rod, rope, koaxial version Application: liquids and bulk solids t_{max} 250°C; p_{max} 40 bar Connection: thread, flange Analogue output, switching output Accuracy: \pm 3 mm or 0.03 % of measured value Ultrasonic Measurement Material: PP, PVDF Model: NUS-4





Ultrasonic Measurement Material: PP, PVDF Model: NUS-7



 $\begin{array}{l} \mbox{Measuring range: } 0.25\ldots 6 \mbox{ m (liquids)} \\ t_{max} \mbox{80 °C; } p_{max} \mbox{3 bar abs} \\ \mbox{Connection: G 2, 2" NPT} \\ \mbox{Analogue output} \\ \mbox{Accuracy: $\pm 0.2 \% $ of reading $\pm 0.05 \% $ of full scale} \end{array}$

Hydrostatic Diaphragm Measurement Material: stainless steel Model: NPF



Measuring range: 0 - 600 ... 0 - 10 000 mmWS t_{max} 80 °C Connection: G $1\!\!\!/_2$ male, $1\!\!\!/_2$ " NPT, DN 50 ... 100, ANSI 2" ... 4" Accuracy: \pm 1.6 % of full scale



Pressure Switches/Measurement

Pressure Switch with Ceramic Cell Material: stainless Steel Model: PDD



Measuring range: -1 ... 0 bar ... 0 ... +400 bar Display: 3-digit LED Overload protected: 1.5 - 2 times Connection: G $\frac{1}{4}$, G $\frac{1}{2}$, $\frac{1}{4}$ " NPT, $\frac{1}{2}$ " NPT male Accuracy: $\pm 0.5 - 1$ % of full scale

Pressure Gauge with Membrane Diaphragm Seal Material: PVDF Model: MAN-RD...DRM-632



 $\begin{array}{l} \mbox{Measuring range: } 0\ldots +1.6 \mbox{ bar} \ldots 0\ldots +16 \mbox{ bar} \\ \mbox{Housing: } \varnothing \mbox{ 63 mm} \\ \mbox{Connection: } G \mbox{ 1/2}, \mbox{ G} \mbox{ 1/2}, \mbox{ 1/2} \\ \mbox{MPT female} \\ \mbox{Accuracy: } Cl. \mbox{ 2.5} \end{array}$

Test Pressure Gauge with Bourdon Tube Material: aluminium, brass, stainless steel Model: MAN-F



Measuring range: -0.6...0 bar...0...+2500 bar Housing: Ø 160, 250 mm Overload protected:: 1,0 times - (calm) Connection: G $\frac{1}{2}$ male Accuracy: Cl. 0.25; 0.6

Pressure Sensor with Ceramic Cell Material: stainless steel Model: PDA



Measuring range: -1 ... 0 bar ... 0 ... +400 bar Display: 3-digit LED Connection: G $\frac{1}{4}$, G $\frac{1}{2}$, $\frac{1}{4}$ " NPT, $\frac{1}{2}$ " NPT male Accuracy: $\pm 0.5 - 1$ % of full scale



Pressure Measurement

Pressure Gauges Digital with Ceramic Sensor Element, Battery Powered Material: stainless steel/PA glass fibre reinforced

Model: MAN-SD



Measuring range: -1...0 bar...0...+1600 bar Housing: Ø 74 mm Display: LC-Display Overload protected: 1.3-3 times Connection: G ¼, G ½, ¼" NPT, ½" NPT male Accuracy: Cl. 0.5



 $\begin{array}{l} t_{max} 250 \ ^{\circ}C \ (PAD-N \ with \ capillary) \\ \hline Connection \\ PAD: 14" \ NPT, 1/2" \ NPT \\ PAD-N: flange-, thread-, clamp on-, and in-line diaphragm seal \\ (nominal size 15...100) \\ Accuracy \\ PAD: \pm 0.075\% \ of \ measuring \ span \\ PAD-N: \pm 0.075\% \ of \ calibrated \ span \ + \ influence \ of \ diaphragm \ seal \\ \end{array}$

Pressure Transmitter Material: Stainless steel, Hastelloy-C, tantalum Model: PAS High Quality - Low Cost



PAS: -1... +600 bar PAS-N: 0... +350 mbar ... 0... +600 bar t_{max} 200°C (PAS-N with capillary) Connection PAS: ½" NPT female PAS-N: thread or with flange (nominal size 15... 100) Temperature: -40... +120°C (diaphragm seal up to 250°C) Accuracy PAS: ±0.075% of calibrated span PAS-N: ±0.075% of calibrated span + influence of diaphragm seal

Flange Diaphragm Seals Material: Stainless steel, Monel, Tantalum, Hastelloy, PTFE Model: DRM



Standard version up to 350 °C / 40 bar: DN 25 ... DN 100 , ANSI 1" ... 4" Special version up to 400 bar: up to DN 200, ANSI 8" Flanges according to BS, JIS or GOST standard All possible also with extended diaphragm



Temperature Switches/Measurement

Temperature Switch Digital Material: stainless steel Model: TDD



Messbereich: -20...+120°C t_{max} 125°C; p_{max} 80 bar Anschluss: G ½, G ¾, ½" NPT, ¾" NPT AG 2 Grenzkontakte Genauigkeit: ±0,5°C

Industriel - Resistance Thermometer Material: stainless steel Model: MWD



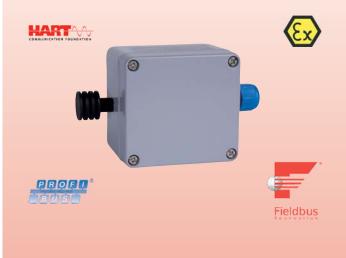
Measuring range: -70... +250 °C... -200 °C... +600 °C p_{max} 40 bar Accuracy: Cl. A or B

Electronic Temperature Sensor Material: stainless steel Model: TDA



Measuring range: -20...+120°C p_{max} 80 bar Connection: G ½, G ¾, ½" NPT, ¾" NPT AG Analogue output, limit contact Accuracy: ±0.5°C

Room Thermometer Material: Aluminium Model: TWL-ST



Measuring range:: -20...+60 °C p_{max} atmospheric Wall socket Pt 100, 4...20 mA Accuracy: Cl. A or B



Temperature Indicator



Measuring range: -80... +600 °C p_{max} 250 bar Connection: thread, flange, weld-in sleeve Output: analogue output, resistance, Profibus® PA Option: digital display Pt 100, 4...20 mA Accuracy: Cl. A or B

Bi-metal Thermometer Material: stainless steel Model: TBE



Measuring range:: -50...+50 °C...0...+600 °C p_{max} 15 bar Connection: G $\frac{1}{2}$... $\frac{3}{4}$, $\frac{1}{2}$ "... $\frac{3}{4}$ " NPT, fixed, rotatable, slidable Accuracy: Cl. 1,0



Accuracy: Cl. 1,0 or 2,0

Thermowells for Shaft, Capillary and Resistance Thermometer Material: stainless steel, special Model: TWL-0





Accessories/ Density



Model: ZLS

<mark>(Ex</mark>)

Industrial Dosing, Counter and Flow Indicator

Model: ZOK





Input: frequency Analogue output, limit contacts, sensor supply, battery powered

Sandwich Plug-On Display Model: AUF Input: 4...20 mA, Pt100, Pt500, Pt1000 interface, sensor supply

Electronic Multi - Channel Data Logger

Inline Density Weighing System for Liquids Material: Edelstahl, Hastelloy, others on request Model: DWF



Measuring range: 700... 1 900g/l Measuring span: 50... 600 g/l Flow: max. 2 500/5 000/10 000 l/h t_{max}150 °C; p_{max} 16 bar/150 lbs Flansch DN 25... 50, ANSI 1"...2" Options: limit contacts, analogue output, HART®, Profibus® PA, Fieldbus® FoundationTM Accuracy: \pm 1.25 - 6.0 g/l according to span





Input: 4...20 mA loop powered Option: Open-Collector Without additional power supply

Steam Flow Measurement

-Complete solutions from one source-

Example based on a differential pressure transmitter

A complete measuring system comprises of:

O Differential pressure transmitter PAD

Heinrich

- ② Flat bracket for pipe mounting ZUB-PAD/PAS-L
- © 5-way Block valve as accessory PAD
- ④ Orifice flange including orifice plate KPL
- © Steam condensate chambers as accessory KPL
- © Flow conditioner as accessory KPL
- $\ensuremath{\mathbb O}$ Shut-off valve as accessory KPL
- ® Separator as accessory KPL

We will gladly prepare a customised offer for you.

Highly accurate steam flow measurement with Vortex flowmeter DVH/DVE from Heinrichs Messtechnik

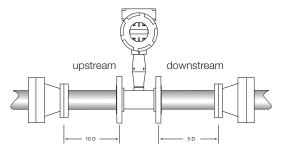
Steam is one of the most commonly used media in the process industry. It is used for example to heat tanks, pipes or produced for cleaning and sterilizing purposes in various industries.

In all cases, first of all, steam must be generated.

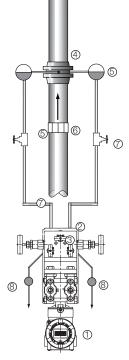
The generation of steam is extremely energy-intensive and for this reason expensive. Therefore it is logical not only to measure the generated steam but also the amount of steam required by the consumer. The more accurately it is done, the more energy-efficient and therefore the more economically the steam can be generated. In times of high energy costs and dwindling resources, precision is required in handling these precious commodities.

The vortex flowmeters from Heinrichs are highly accurate and always offer a functionality tailored specifically for each steam application.

Vortex shedding flowmeter



All devices can be equipped optionally with an integrated pressure and temperature measurement, which allows the state of the steam to be determined precisely. The "Energy Monitoring" option which incorporates an additional external temperature sensor, makes energy consumption measurement possible. With up to 3 analogue outputs and 3 alarm outputs, pulse output, and MODBUS interface. The devices offer a vast communication spectrum for the users. A fully welded sensor design without seals also ensures stability and long-life cycle. In-line devices cover pipes up to DN 200 (8"). For bigger sizes an insertion type variant, for up to DN 600 (24") is available.



Overview



Applications

Flow measurement of critical media

Task:

Liquid sulfur Liquid Bitumen Asphalt

Solution:

Coriolis Mass Flowmeter from Heinrichs Messtechnik with directly heated measuring loop



Advantage over instruments with indirect electric heaters:

- High accuracy
- · High process reliability through precise thermal control
- Fast response
- High heating capacities



For this purpose we supply a wide range of heating systems that can be specifically adapted to the process.

- Internally routed heating loops
- Double wall Plate Heating Systems
- Multivariable heating system with flange to flange heating
- · Exchangeable heating plates designed for each liquid or steam

Heinrichs Coriolis Flowmeters are easy to maintain and can be opened for sizes of DN 100/4" or larger. This facilitates maintenance and upgrade of systems, especially with larger devices. This is a decisive cost advantage in plant operation.

Bitumen measurements under difficult conditions

Task:

The special challenge of this application is the exact temperature of the heat-tracing, which must be adapted to the respective type of Bitumen used. The meters must be robust and temperature-stable, and should furthermore not affect the accuracy of probable custody transfer devices.

Solution:

Coriolis Mass Flowmeters from Heinrichs Messtechnik



- · Precise measurements, even with high temperature fluctuations
- Durable due to bigger wall thicknesses of measuring tubes
- Variable, stable tracing systems for various heating media
- Up to DN400/16" for media temperatures up to 260 °C
- · Versions for custody transfer operation
- Maintenance easy due to open design of the devices
- Can be retrofitted

Application:

The robust construction of our Coriolis devices allow usage in mobile plants or machinery, such as in a "HOT-RECYCLER", which removes the tarmac and re-applies it with the addition of asphalt and bitumen. The hot recycling method is used solely for the rehabilitation of damaged asphalt surface courses. The hot recycler processes the existing road pavement, improving it with virgin mix, if necessary.







Applications

Flow measurement of aggressive or highly corrosive liquids

Task:

Flow measurement of:

- Sulfuric Acid
- Sulfur Chloride
- Sodium Carbonate
- Nitric Acid
- Phosphoric Acid

These media cannot be measured reliably with conventional instruments made of stainless steel or hastelloy. Glass and enamel, with which plants are often equipped, are not suitable for SS Coriolis Mass Fowmeters. Ultrasound measurements, depending on pipe line, also cannot be used.

Solution:

Coriolis Flowmeters with pure tantalum measuring tubes from Heinrichs Messtechnik

- High accuracy
- Process safety through use of pure Tantalum with no hidden alloy components
- Wear and Tear and chemical compatibility can be determined accurately
- High heating capacities
- Reliability through 25 years of experience in processing and calculation of measuring loops

Coriolis Flowmeter with Tantalum Measuring loops

- Up to DN 100/4"
- Up to +150 °C medium temperature
- Up to 40 bar
- For almost all Coriolis series
- We adjust the form and behaviour of the measuring loops

Hydrogen vehicle fueling for fuel cell drives

Task:

The filling of fuel cell vehicles with highly compressed gaseous hydrogen requires the measuring system to have a high compressive strength and is a highly complex measurement task.

Reliable flow measurement is required with a single device at pressures ranging from 20 bar to 750 bar, and in future even with custody transfer approvals.

Solution:

Coriolis Flowmeters with high pressure version from Heinrichs Messtechnik

- Large Measuring Span Filling with a single device
- Currently the only usable Coriolis Flowmeter with Norm-Compliance according to SAE 2601 J
- Reliability through over 10 years of experience in high pressure hydrogen fueling
- Long-term stability

In an EU-project (HyAc) to develop the fueling and custody transfer Norm, the Heinrichs Hydrogen High Pressure Coriolis Flowmeter's have proven their accuracy and long term stability, and are therefore a reference in this application field.

- Filling pressure: up to 750 bar
- Design pressure: 1050 bar
- Temperature range: -40 ... +60 °C











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Chemical injection in oil rigs, sub-sea drilling or fracking

Task:

High-pressure processes for chemical injection systems, for example in oil drilling rigs or offshore platforms are a challenge for any flow measurement system.

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Chemicals added by injection through a bore pipe at high pressure directly at the wellhead increase water viscosity and enable efficient detachment of oil from the reservoir rock making its transport easier. In order to control

the process, the injected chemicals must be measured accurately. Conventional volumetric systems such as gear flowmeters or turbine flowmeters cannot be used for all media due to different liquid properties and big differences in density and viscosity, and do not provide the same results in terms of accuracy and reliability.



Solution:

High Pressure Coriolis Flowmeters from Heinrichs Messtechnik

- High Accuracy, despite large differences in density and viscosity
- High Reliability due to no moving parts
- Small Measuring Ranges possible

For more than 15 years, Heinrichs Messtechnik have been offering solutions in high-pressure Coriolis for customers worldwide. Our experience in Coriolis Flowmeters, special forms of measuring loops, combined with special materials (different stainless steel versions, HP 160, Duplex and so on) and heat treatment methods allow you to work with operating pressures up to 1500 bar, extremely low flow rates from **1 kg/h** and thus, offer a reliable solution for high-pressure processes.

Drill head - cooling lubricant for tunnel boring machine (TBM)

Task:

Modern tunnel boring machines are highly complex underground mobile factories. The high drilling performance can only be guaranteed by the latest technology and only be achieved by lubrication and cooling via the supply of cooling lubricants.

In order to achieve an efficient lubrication, flushing, and cooling, the drilling emulsion is fed with pressures up to 500 bar to the drill head. For data acquisition in the drill head control, a robust measuring system is needed that can provide output signals and can withstand harsh conditions.





Solution:

Variable Area Flowmeter in a High-Pressure Version from Heinrichs Messtechnik

By design our BGN variable area flowmeters are equipped with a cylindrical measuring tube, which may easily be designed for 500 bar or higher pressures with the use of thick-walled pipes. The float is kept in position via guiding stars, which are also robustly designed and do not constitute a weak point as many other rod-guided floats typically available in the market.

The measurement is coupled to the mechanical display or output transmitter via a contact-free magnet system. The transmitters are available with 4-20 mA HART [®], Profibus [®] or Fieldbus [®].



Applications

Flow measurement in ballast tank system on ships

Task:

Large ships have a ballast tank system to compensate for different loads, so that the ship is as balanced as possible in water. Water sucked in for ship balancing in one ocean is prohibited to be mixed with other ocean water due to regulations. The IMO (International Marine Organization) states that such systems would kill microbes and small animals, which are sucked in with sea water.

For this purpose, the amount of water sucked in and recirculated must be reliably measured. A big problem is space limitations inside the ship - pipelines of up to 500 mm are typically installed at the vessel wall, making an in-line flowmeters installation impossible. Inlet and outlet straight runs are typically missing, which makes the use of ultrasound devices very difficult in addition to the onboard sonar that may disturb an ultrasonic measured signal.

Solution:

Electromagnetic Insertion Flowmeter PIT from Heinrichs Messtechnik

- The strongest magnetic field in the market, thereby accurate reliable measurements
- Optimised for small inlet and outlet runs
- Small installation length
- Functional at 30 m under water via IP68 /69 Encapsulation
- The sensor head is sea water resistant PFA coated with Hastelloy electrodes
- Installation and removal during operation possible
- Low maintenance because recalibration not required
- Ex-usage possible

The measuring system complies with the international marine guidelines and has the necessary approvals.

Fresh water extraction at the reservoir

Task:

In a dam project a permanent flow measurement over the next 30-40 years must be ensured. Since the pipeline is constantly under pressure, the meter can only be installed or removed during operation. The use of a conventional in-line magnet inductive flowmeter may thus be ruled out. Even an Ultrasonic Liquid Flowmeter cannot be installed from outside of a concrete pipe.

Solution:

Magnetic Inductive Flowmeter Insertion PIT from Heinrichs Messtechnik

- Installation and removal under process pressure with help of an installation/removal device possible
- Large pipe sizes up to DN 2000
- Small inlet/outlet runs
- Long term stability
- Flow rates from smallest values of up to 10 m/s
- Use in hazardous areas possible

For more than 25 years, the Insertion type PIT sets standards in measurement stability and reliability in water networks for permanent measurements in concrete or plastic pipes.









Flow measurement in hydraulic systems of coal crushers

Task:

In the mining industry, large hydraulic systems are used in coal crushers. These coal crushers use a large quantity of oil spread over several loops to monitor the hydraulic cylinders. The oil flow rate to be measured is commonly influenced by pressure shocks caused by heavy loads of the hydraulic cylinders, different pipe sizes from DN40/DN50/DN100 (1.5"-4"), flow rates of up to 1000 l/min, and flow which must be monitored with a low pressure drop.

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Solution:

Flap Flowmeter TSK from Heinrichs Messtechnik

- · Very robust design with heavy duty axis and multiple bearings
- Largely linear measurement over entire sensing range
- · Low pressure drop due to our uniquely shaped flap
- Accurate measurement
- Optional 4-20 mA transmitter HART[®], Profibus[®] or Fieldbus[®]
- Mining approval
- · Insensitive to dirt particles
- · High temperature versions via extended display
- Up to nominal width of DN 500 (20")



Heinrichs Messtechnik manufactures flap type flowmeters, even for the toughest jobs in the mining industry e.g. approved by ThyssenKrupp and

HITACHI. The special shape of the flap typically occupies 30% of the cross section, depending on the nominal pipe size. Available materials such as Polypropylene and PTFE, inexpensive measurement of aggressive liquids in the chemical industry is an option, as opposed to other more expensive volumetric systems.

Density measurement in foams and non-conductive two-phase mixtures

Task:

In the production and processing of technical foams, the gas content of the foams must be determined for reliable process control. In these two-phase mixtures, this is accomplished by measuring the density. Most foams are polymer-based and therefore non-conductive, making a density measurement via inductive measuring systems impossible. The gas proportions incur large inaccuracies in the density measurement through Coriolis Systems as well.

Solution:

The mechanical density measuring system DWF from Heinrichs Messtechnik

Here the density is measured by a precisely calibrated float within the measuring chamber. This technology works well when measuring the two-phase mixtures of technical foams and adhesive-gas mixtures found in cardboard production. Our system measures densities up to 1900g/l, temperatures up to 150 °C and pressures up to 16bar. An optional integrated output electronic can transmit the measured value via 4-20 mA HART[®], Profibus[®] or Fieldbus[®].





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